



KINEMATICA AG

Dispersing and Mixing Technology

MANUAL



Operating Instructions for POLYTRON® System PT 7100



VOLTAGE
230 V, 50/60 Hz

Ensure that the supply voltage is correct and in agreement with the data on the rating plate.

This is a quality product of



KINEMATICA AG

Dispergier- und Mischtechnik

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DISPERGING AND MIXING TECHNOLOGY BY KINEMATICA



TABLE OF CONTENT:

1	INTRODUCTION	3
1.1	OPERATING INSTRUCTIONS	3
1.2	ORGANISATIONAL MATTERS	5
1.3	WARNING NOTICES	6
2	SAFETY	7
2.1	SUMMARY	7
2.2	SAFETY CONCEPT	7
2.3	RESIDUAL DANGERS	10
2.4	WARNINGS	11
3	DESCRIPTION OF THE EQUIPMENT	13
3.1	POLYTRON® DISPERSING-AGGREGATES	15
3.2	TECHNICAL SPECIFICATIONS	17
4	INSTALLATION	18
4.1	UNPACK	18
4.2	STARTING UP	18
5	MAINTENANCE	19
5.1	DRIVE	20
5.2	CLEANING AND MAINTENANCE OF THE AGGREGATES	20
6	TROUBLE SHOOTING	23
7	ACCESSORIES	24
8	WARRANTY	25
APPENDIX A.	DIMENSIONAL DRAWINGS	26
APPENDIX B.	BILL OF MATERIALS	28



1 INTRODUCTION

This chapter gives information on the the structure of this document. It will assist you in making use of it and show how to find the required information quickly.

1.1 OPERATING INSTRUCTIONS

PLEASE READ THESE OPERATING INSTRUCTIONS BEFORE SWITCHING ON OR OPERATING THE EQUIPMENT. THEY DESCRIBE THE USE OF THE POLYTRON® PT 7100, ITS INSTALLATION AND MAINTENANCE AND THE APPROPRIATE REPLACEMENT PARTS AND ACCESSORIES.

THEY WILL HELP YOU AVOID ERRONEOUS USE AND SUBSEQUENT DAMAGE. ALTHOUGH POLYTRON® UNITS ARE DESIGNED FOR EASE OF SERVICE, THIS DOES NOT RELEASE YOU FROM THE OBLIGATION TO INSPECT YOUR EQUIPMENT CAREFULLY AND TO CLEAN IT THOROUGHLY.

KINEMATICA AG is a specialist manufacturer of machines and equipment for dispersion and mixing technology.

An important objective of these operating instructions is to fully inform you, the user, about the correct and safe use of our equipment.

In order to achieve this, it is essential that you should carefully study chapter 2, "Safety", and follow the instructions in this book.



1.1.1 RANGE OF VALIDITY

The information in these operating instructions relates to the POLYTRON® identified as follows:

Manufacturer: **KINEMATICA AG**, CH-6014 Luzern
Brand name: **POLYTRON®**
Product name: **POLYTRON® PT 7100**

Order No.	Identification
21006009	POLYTRON® PT 7100 drive, 230V, US & JP (*) (and other countries with 100..115V supply)
21006006	POLYTRON® PT 7100 drive, 230V, with CH-plug
21006007	POLYTRON® PT 7100 drive, 230V, with EU-plug
21006008	POLYTRON® PT 7100 drive, 230V, with GB-plug

(*)REMARK:

The version of the POLYTRON® System PT 7100 for countries with 100...115V supply will be shipped not with cable connectors but with cable strands. The customer is responsible that the drive will be connected to a suitable 230V source (1-phase), such as one phase of 3-phase industrial supply.



1.1.2 TARGET AUDIENCE

These operating instructions are intended for all authorised users of our machines/equipment. We distinguish different user roles, taking account of the different demands placed on the user by the activity to be carried out.

You will find the definitions of user roles with the demands on the user in chapter 2, "Safety". You can fulfil one or more of these roles, provided that you meet the corresponding demands.

1.2 ORGANISATIONAL MATTERS

If you are unable to find the answer to any question in the operating instructions, please contact the equipment manufacturer directly.

1.2.1 LOCATION OF THE OPERATING INSTRUCTIONS

The operating instructions can only be of use to you if you always have them at hand. They should therefore always be kept at the place where the equipment is used.

1.2.2 MANUFACTURER CONTACT ADDRESS

KINEMATICA AG

Luzernerstrasse 147a

CH-6014 Lucerne

TEL: +41 41 259 65 65

FAX: +41 41 259 65 75

e-mail: laboratory@kinematica.ch



1.3 WARNING NOTICES

Please be aware of the meaning of the following warning signs:



**SAFETY INSTRUCTIONS MUST BE OBSERVED TO
ENSURE SAFE OPERATION .**



**THIS SYMBOL INDICATES HIGH VOLTAGE, WITH
RISK TO HEALTH AND ENVIRONMENT.**



**CAUTION!
BEWARE OF HOT SURFACE.**



**CAUTION!
DEVICE NOT DESIGNED FOR USE IN
EXPLOSION DANGER ENVIRONMENT.**



2 SAFETY

This chapter is directed at all users of KINEMATICA laboratory equipment. It includes information on safe and optimum use.

2.1 SUMMARY

Any incorrect use of the installed equipment can be dangerous. Inadequately trained users can cause material damage and personal injury. This chapter informs you about the safety concept and the requirements for safe and optimum use of the equipment.

All those authorised to operate, service and repair the equipment are required to study chapter 2, "Safety".

2.2 SAFETY CONCEPT

The safety concept sets down the entitlement to use the equipment and the responsibilities of the individual users.

The machines and equipment are designed and constructed according to the state of the art and the recognised safety rules.

2.2.1 INTENDED USE OF THE EQUIPMENT

The equipment is designed and constructed for the following use:

- Dispersion and homogenisation of pumpable fluid products in accordance with the technical specifications (see point 3.5) and compatibility with the materials coming into contact with the products.

If you use the equipment for any purpose other than those listed, the manufacturer cannot be held liable for any resulting damage.

2.2.2 IMPROPER USE

Any use other than the "intended use" without the written approval of the manufacturer or any operation outside the technical limits of use is improper use.



2.2.3 USER ROLES

To guarantee safety, we place requirements on the users of the equipment that must be met without fail. Only persons meeting the requirements are authorised to work with the equipment.

We describe all those who work with the equipment as users. Since the requirements of these users are very much dependent on their activity, we distinguish the following user roles.

Contract partner:

The manufacturer can impose legal obligations on the contract partner when the equipment is purchased. The contract partner is obliged to ensure that the equipment is properly used.

Operating company:

The operating company ensures that the equipment is properly used and authorises persons who are entitled to work with the equipment in any one of the defined user roles. They are under the obligation to instruct the users.

Note:

Contract partner and operating company can be the same person.

Service technician:

The service technician is an employee of the operating company and looks after the equipment in special operating mode(s). He is a specialist with mechanical, electrical and electronic professional training. The service technician undertakes commissioning, decommissioning service and repair of the equipment. He must be appropriately trained to be able to carry out the service work required.

Operator:

The operator turns the equipment on and off. In the event of an alarm signal he informs the service technician.



2.2.4 DANGER AREA

System/equipment

The system danger area includes the whole system/equipment including the connecting lead and controls.

Proximity danger area

This refers to all areas within a defined distance of the equipment.

User danger area

This danger area includes all persons working with the equipment.

2.2.5 AREAS OF RESPONSIBILITY

In order that the system/equipment can be used safely and without risk, the users in various roles bear the responsibility for particular danger areas.

Contract partner:

The contract partner bears the responsibility for the "proximity danger area".

Operating company:

The operating company bears the responsibility for the "user danger area". Only those users may be authorised to operate the system/equipment who fulfil all requirements of the user roles concerned. In doing so, attention must be paid to the following points:

- It is to be ensured that all users of the system/equipment have fully read and understood chapter 2, "Safety" and act accordingly in a safety-conscious manner.
- It is to be ensured that no unauthorised person carries out work with the system/equipment.
- It is to be ensured that users are informed of the possible risks and dangers connected with the system/equipment.
- It is to be ensured that those being trained or engaged in general training are under the permanent supervision of a trained and authorised person.



Service technician:

The service technician bears the responsibility for the "system/equipment danger area". He ensures that the system/equipment is at all times free from technical faults, safe and functions correctly.

2.2.6 GENERAL SAFETY RULES

Observe the following general safety rules:

- follow these operating instructions,
- in addition, observe the legal obligations and requirements for accident prevention and environmental protection of the country in which you operate the equipment,
- do not make any modifications to the equipment without the written authorisation of the manufacturer,
- only original replacement parts may be used for repairs,
- before any service work on the equipment, it must be ensured that the electrical supply is switched off,
- after any service, maintenance or repair work has been carried out on the system/equipment, it must be given a test run by the service technician.
- depending on the place at which it is installed, circumstances may require that hearing protection is worn when remaining in the vicinity of the equipment for long periods.

2.3 RESIDUAL DANGERS

When the system/equipment is used in accordance with rules and regulations, residual dangers are minimal.

Residual danger	Countermeasures
Tripping over feed or return lines	These should be laid appropriately.
Breakage of glass containers	Wear protective clothing (goggles etc.).
Spitting of the product	 
Hearing loss due to loud noise.	According to the application ear protection must be used. 
Tilting of the device	Use stable, non-slip base



IN EVERY CASE THE ELECTRICAL INSTALLATION HAS TO BE DONE BY TECHNICIAN!

2.4 WARNINGS

	<ul style="list-style-type: none">• Ensure that the rated voltage of the equipment matches the supply.• Before changing any dispersing aggregate, the line cord has to be plugged out• When a electrical power blackout occurs, the device has to be switched-off using the main switch, avoiding the device to restart automatically.• IT IS IMPORTANT THAT THE MAINS SUPPLY WHERE THE DEVICE IS PLUGGED IN COMPLIES WITH THE INFORMATION ON THE TYPE LABEL AND THE INTERNATIONAL STANDARDS FOR POWER SUPPLIES. IF NOT, SUCCESSFUL OPERATION CANNOT BE GUARANTEED
	<ul style="list-style-type: none">• In the event that hazardous chemicals or materials that endanger health can influence the surroundings or use of the equipment, appropriate countermeasures must be taken.
	<ul style="list-style-type: none">• At long term use the aggregate and the coupling may get hot – danger of skin burn.
	<ul style="list-style-type: none">• The equipment may not be operated in explosive areas• It is not allowed to work with fluids which are highly inflammable.• It is not allowed to mix materials which can cause strong exothermal reactions



WARNINGS: continued

	<ul style="list-style-type: none">THE DEVICE MAY ONLY BE OPENED BY AUTHORISED KINEMATICA SERVICE STATIONS.Ensure that enough free space is available at the backside of device, so that effective air flow and cooling is assured. Insufficient cooling may lead to a decrease of power output.The device has to be placed in a manner that dirt or fluids cannot penetrate through the ventilation slots at back side of the drive.POLYTRON® dispersion aggregates may not be operated dry – the lower sleeve bearing is cooled and lubricated by the medium being processed. Running dry will destroy the sleeve bearing.The dispersing aggregates should be cleaned after every operation.Never pull the coupling during operation – the aggregate could fall out of the coupling.
	<ul style="list-style-type: none">When the line cord is plugged, never touch the saw teeth of the aggregate – danger of injuries due to rotating shafts and blades
	KINEMATICA AG products comply with all the usual CE directives, carry the CE marking and are delivered with a corresponding declaration of conformity.



3 DESCRIPTION OF THE EQUIPMENT

The PT 7100 system conforms to all current and relevant CE regulations, carries the CE sign and is supplied with the relevant certificate of conformity.

The POLYTRON® System PT 7100 prepares the finest dispersions and homogenisations and is suitable for use with working volumes up to 40 litres (depending on the viscosity of the product and the dispersing aggregate used). The drive can be equipped with a wide range of POLYTRON® dispersing-aggregates. The aggregates are easy to change using the quick-coupling.

Using the adapter (optional, order no.: 11095000), PTA-aggregates can also be equipped.

For a ready-to-use system you need:

- **Drive PT 7100**
- **A dispersing aggregate**
- **A mains connection according to the type label**

The drive unit PT 7100 is equipped with a 1'500 W motor and will be started using the main switch placed at the front side. The speed will be adjusted using the turning knob on the front side of the device. Within the speed range of up to 12'000 rpm, the integrated closed loop speed control will tune the speed to any adjusted value, independent from load changes.

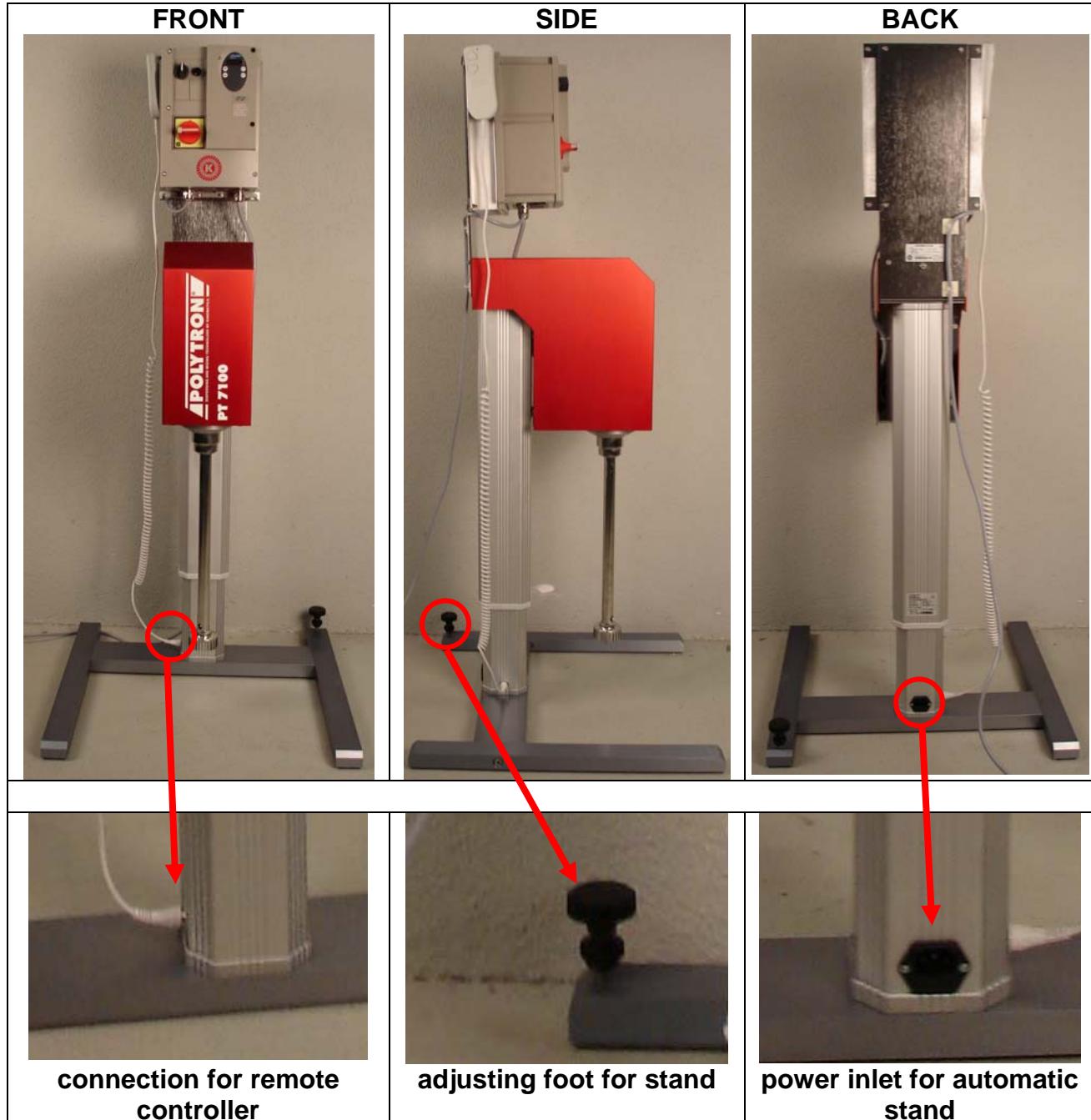
The automatic telescopic stand is driven by an electric motor and can be adjusted using the remote controller

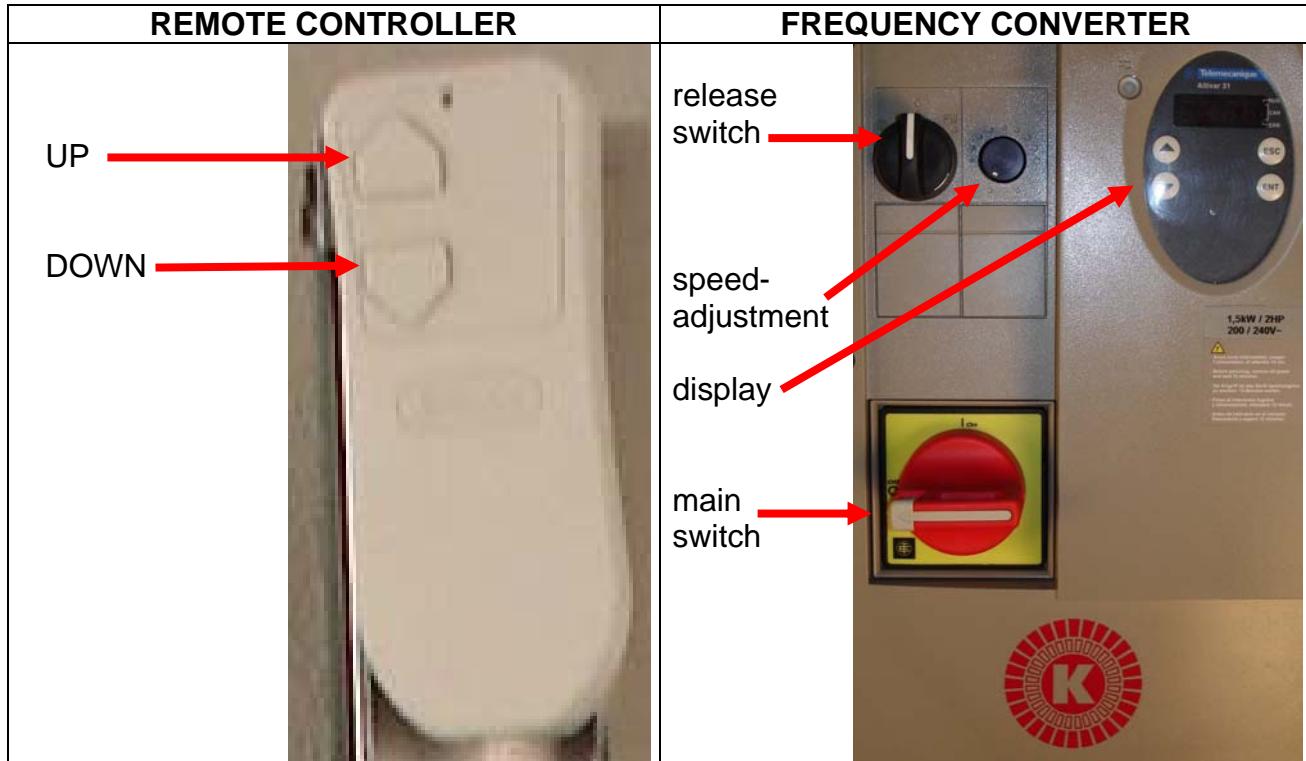


THE AUTOMATIC TELESCOPIC STAND IS DESIGNED FOR 10 % DUTY CYCLE. THAT MEANS AFTER A RUN OF 2 MINUTES THE STAND MUST NOT BE USED FOR 8 MIN, LETTING IT COOLING DOWN.

Furthermore the electronic control system is equipped with safety functions with automatic shut down to prevent the drive being overheated or blocked. A detailed description of possible errors and countermeasures is listed in chapter 6 „TROUBLE SHOOTING“

On the following pages pictures and a description of the main components of the complete system PT 7100 can be found.





3.1 POLYTRON® DISPERSING-AGGREGATES

A wide range of dispersing aggregates with diameters up to 60 mm are available. For questions concerning POLYTRON® dispersing aggregates please get in contact with KINEMATICA or your local specialist dealer.

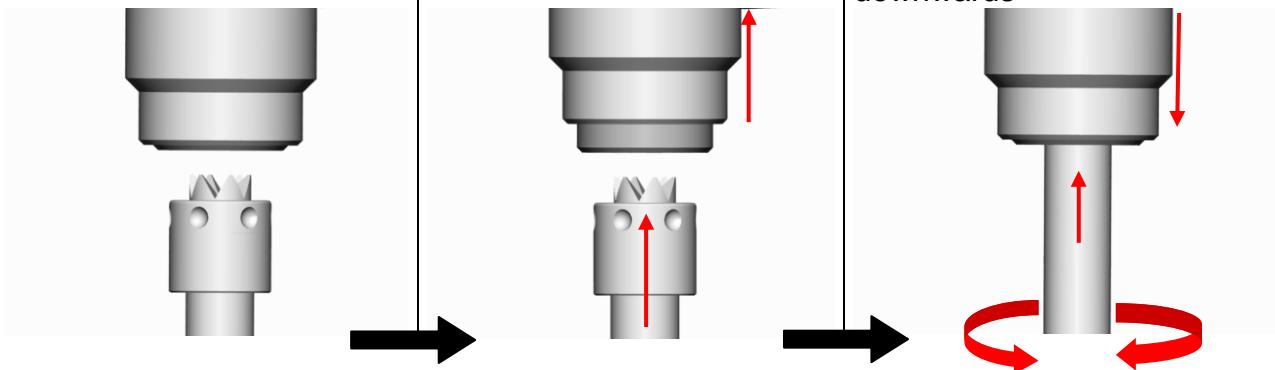
Due to the quick coupling, POLYTRON® dispersing aggregates can be fitted and replaced very easily. The three pictures below show the mounting of an aggregate.



For easy mounting, the crown head of the aggregate and the coupling should be free of dirt.

Push the slider of the coupling upwards, at the same time push the aggregate into the coupling.

Push the aggregate upwards and at same time twist it a little until it has snapped in and the slider returns downwards



To remove the aggregate, proceed in reverse direction.



CAUTION !:

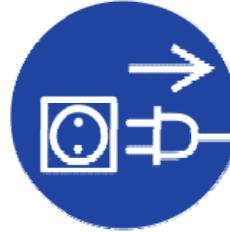
**BEFORE PUSHING UP THE SLIDER OF THE COUPLING,
HOLD YOUR DISPERSING AGGREGATE IN ONE HAND
AVOIDING THE AGGREGATE TO FALL DOWN WHEN
PUSHING UP THE SLIDER.**



CAUTION!
WHEN REPLACING AN AGGREGATE THE LINE CORD HAS TO BE DISCONNECTED FROM THE POWER SUPPLY



CAUTION!
AT LONGTERM USE AT HIGH LOADS, THE AGGREGATE & THE COUPLING CAN HEAT UP TO HIGH TEMPERATURE LEVELS – DANGER OF SKIN BURN.



3.2 TECHNICAL SPECIFICATIONS

Drive PT 7100

motor type	ac motor 3-phase
supply voltage	230 V ~
supply frequency	50/60 Hz
max. speed	12'000 rpm
input power	2'000 W
output power	1'500 W
soft-start	Yes
noise emission (drive only)	lower than 70 dB(A)
direction of rotation	clockwise, seen from above
ambient temperature	0 – 40°C
relative humidity	95% max.
standards	Manufactured according to EN / IEC regulations for EMC & SAFETY
protection type	IP 20
max. period of continuous operation	100 %
dimensions	see drawing
weight (drive only)	44 kg

Telescopic Stand

Travel	500 mm
Retracted height	700 mm
Speed	20 mm/s
Force (max. 150 mm eccentric)	350 N
supply voltage	230 V ~ , 50 Hz
Duty time	S3, 10%, 2 min duty / 8 min



4 INSTALLATION

4.1 UNPACK

Open the dispatch box and check that the contents agrees with the delivery note.



CHECK ALL PARTS FOR POSSIBLE TRANSPORT DAMAGE. INFORM US OR YOUR DEALER IMMEDIATELY ABOUT ANY DISAGREEMENT OR FAULT. If possible SEND US DIGITAL PHOTOS BY EMAIL TO LABORATORY@KINEMATICA.CH

4.2 STARTING UP

Please see images in Chapter 3

- Ensure that the voltage marked on the type label complies with your power supply
- Plug in the frequency converter



THE VERSION OF THE POLYTRON® SYSTEM PT 7100 FOR COUNTRIES WITH 100...115V SUPPLY WILL BE SHIPPED NOT WITH CABLE CONNECTORS BUT WITH CABLE STRANDS. THE CUSTOMER IS RESPONSIBLE THAT THE DRIVE WILL BE CONNECTED TO A SUITABLE 230V SOURCE (1-PHASE), SUCH AS ONE PHASE OF 3-PHASE INDUSTRIAL SUPPLY..

- Plug in the power supply cable for the automatic stand
- Plug in the remote controller for the automatic stand
- Use the remote controller to adjust the height of drive
- Mount a suitable dispersing aggregate (not provided)
- Immerse the aggregate in the product using the remote controller. The optimum depth of immersion of the dispersion attachment is about 70 % of the total depth of product in the container. Never immerse the upper coupling head and upper hole of the dispersing aggregate.
- Turn on the main switch at the frequency converter
- Turn on the release switch at the frequency converter
- Set the desired speed using the speed adjustment

Remark:



In some cases it can be advantageous to place the vessel exzentric in order to get more turbulences for better mixing of the product.



POLYTRON® DISPERSING AGGREGATES MAY NOT BE OPERATED DRY – THE LOWER SLEEVE BEARING IS COOLED AND LUBRICATED BY THE MEDIUM BEING PROCESSED. RUNNING DRY WILL DESTROY THE SLEEVE BEARING.

THE DISPERSING AGGREGATES SHOULD BE CLEANED AFTER EVERY OPERATION.

NEVER TOUCH THE ROTATING AGGREGATE – DANGER OF SEVERE CUT-INJURIES.

5 MAINTENANCE

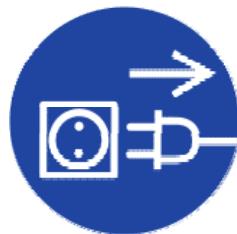
Your POLYTRON® unit is designed for ease servicing. Nevertheless, it is essential to inspect your equipment carefully and to clean it thoroughly. Drawings of the separate components are to be found in the appendix.



THE EQUIPMENT MUST BE DISCONNECTED FROM THE ELECTRICAL SUPPLY:

- DURING ANY WORK ON THE EQUIPMENT, IN ORDER TO AVOID ANY PERSONAL INJURY OR OTHER DAMAGE
- WHEN CHANGING OR REMOVING THE DISPERSING AGGREGATE
- BEFORE WORKING AT THE DRIVE, AT LEAST 10 MIN MUST BE WAITED AFTER POWER SUPPLY IS DISCONNECTED.

10 min!





5.1 DRIVE

Under normal working conditions, the PT 7100 drive requires no servicing. Parts such as ball bearings and sleeves of the motor and the aggregate are subjected to natural wear.

We strongly recommend that service work and repairs should be carried out only by authorised KINEMATICA service centres or by KINEMATICA directly, where original replacement parts are available.

NONWARRANTY CLAUSE

Any unauthorised modification or manipulation of the unit or its equipment leads to immediate annulment of the warranty.

5.2 CLEANING AND MAINTENANCE OF THE AGGREGATES

EC-aggregates, (EC stands for EASY CLEAN) are easy to disassemble and clean. With some restrictions(*) they can be sterilised in an autoclave by several methods. In the following three chapters the de/assembling procedures will be described.

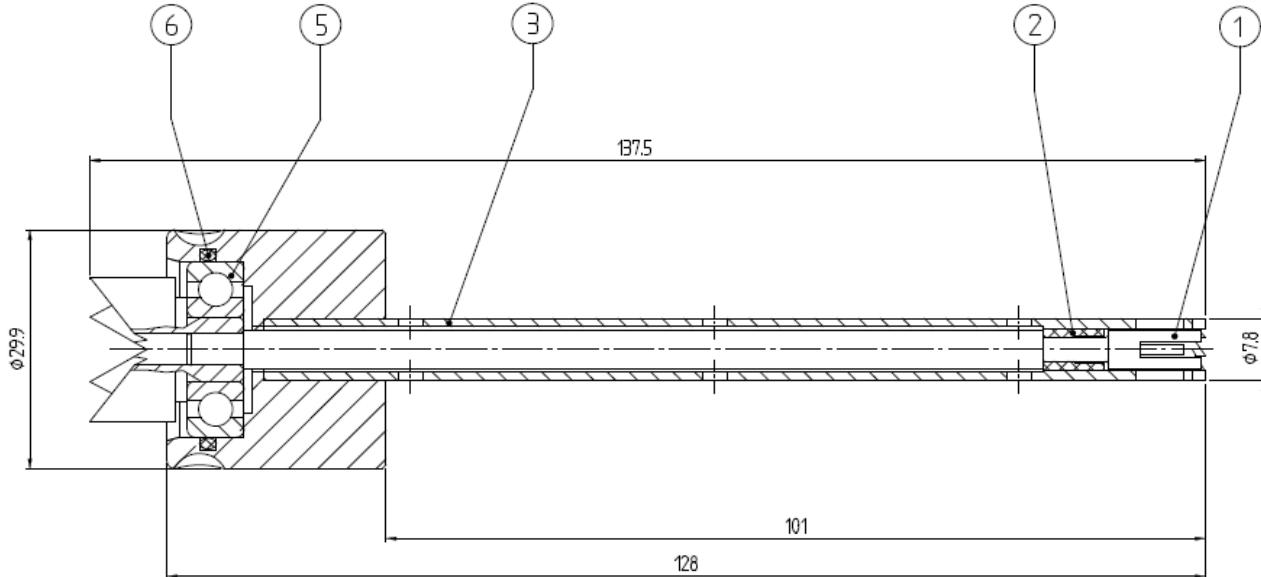
(*) Depending on the frequency and the intensity of the sterilisation process, the life span of the bearings may be reduced due to loss of grease during evacuation in a autoclave.



CAUTION!
BE AWARE OF SHARP EDGES AND TEETH WHEN DE/ASSEMBLING AGGREGATES – DANGER OF CUT-INJURIES

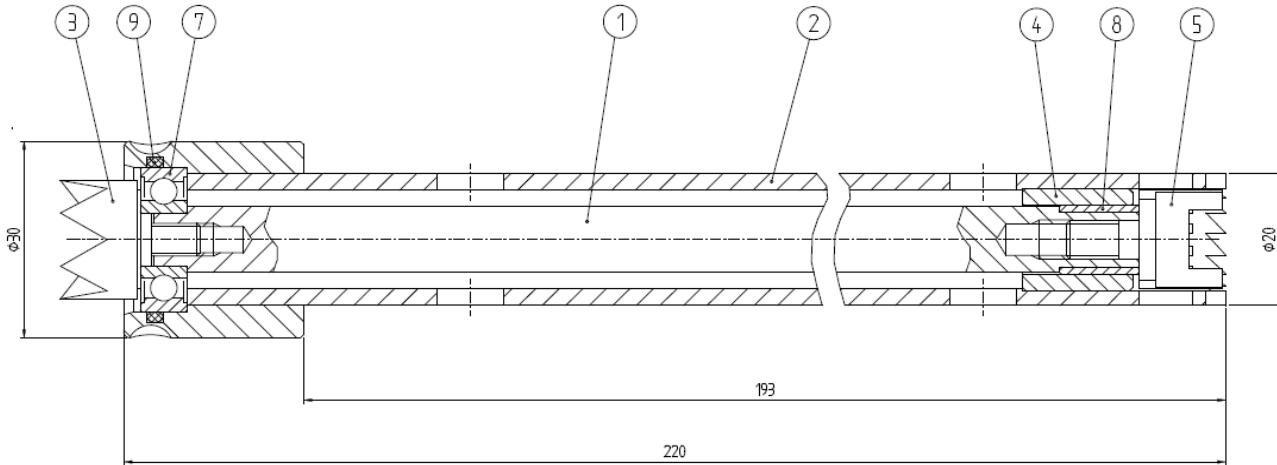


5.2.1 Dis/assembly of EC-aggregates with size Ø 5 and Ø 7 mm



1. Push the shaft (1) from the right side out of the stator pipe.
2. Remove the slide bearing(2) from the shaft.
3. Remove the o-ring(6).
4. After the cleaning process, reassemble the aggregate in reverse order.

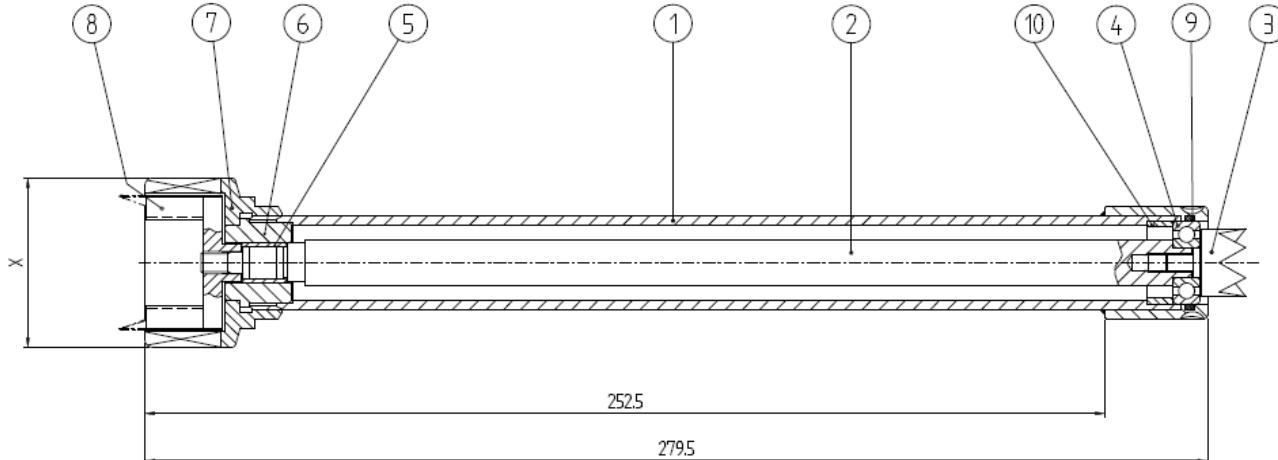
5.2.2 Dis/assembly of EC-aggregates with size Ø 12 und Ø 20 mm



1. Fix the crown head(3) using the tool. Unscrew the rotor (5) using a suitable tool. Pull out the shaft(1)of the stator tube.
2. Remove the o-ring(9) out of the groove.
3. Unscrew the crown head from the shaft.
4. After the cleaning process, reassemble the aggregate in reverse order.



5.2.3 Dis/assembly of EC-aggregates with size Ø 30+



1. Fix the crown head (3) using the tool. Unscrew the rotor (8) using a suitable tool. Pull out the shaft (2) of the stator tube.
2. Unscrew the stator(7).
3. Pull out the shaft (2) of the stator tube(1).
4. Remove the o-ring (9) out of the groove.
5. Unscrew the crown head(3).
6. After the cleaning process, reassemble the aggregate in reverse order.

5.2.4 Criteria for replacement of the ball bearings

Basically, it is the operating company that determines when and how often the bearings are to be changed. They should, however, be changed at the latest if:

- rotor and stator are touching
- there is an increase in vibration,
- the rotor projects above the edge of the stator.

For a replacement of the ball bearings please contact a certified KINEMATICA service center or KINEMATICA directly.

Any unauthorised modification or manipulation of the unit or its equipment leads to immediate annulment of the warranty.



6 TROUBLE SHOOTING

PROBLEM	REASON	CORRECTIVE MEASURES
Unusual noises	Damaged drive bearings	Change ball bearings. Trace & replace defective parts (shaft, bearings)
	Damaged aggregate ball bearings /sleeves	Change ball bearings / sleeves
	Rotor/stator interference	Trace and replace defective parts (shaft, bearings)
Drive stops	Inadequate ventilation	Check if ventilation slots are clear. Cool down the device & restart
	Thermal overload	Check manner of use & ventilation. Cool down the device & restart.
Vibrations	Bent shaft	Replace shaft
	Worn bearing(s)	Replace bearing(s)
	Defective coupling	Trace and replace defective parts
Drive does not start	Defective internal control	Contact authorised KINEMATICA service centre or directly to KINEMATICA AG
	Drive is blocked	Check the aggregate for solid particles which may be blocking the rotor, remove the particles, turn off the drive and restart operation.
Main switch is ON but freq. conv. is not active	Power supply not connected	Check that supply cables are well plugged.

**TROUBLE SHOOTING** continued

PROBLEM	REASON	CORRECTIVE MEASURES
Display shows: "C r F" [Load circuit of capacitor]	Loadrelais or Load Resistance damaged	Replace frequency converter
Display shows: "E E F" [EEPROM-error]	Failure in internal Memory	Check environment of the drive for EMC sources of interference. If this does not help, replace frequency converter
Display shows: "O b F" [Overvoltage on runout]	Breaking of drive is too fast.	Use speed adjustment to decrease speed, not the main switch
	Powering load	
Display shows: "O H F" [Overloaded frequency converter]	Frequency converter is overheated	Check load of the drive, ventilation of the converter. Turn off for cooling down the motor
Display shows: "O P F" [Malfunction of motorphase]	Break of one phase at converter output. Motor contactor is open. Motor not connected. Motor current disturbance	Check connection between motor and converter. If this does not help, contact nearest authorised KINEMATICA service centre or directly to KINEMATICA AG
Display shows: "O S F" [Overvoltage]	Supply voltage too high. Disturbance in power supply system.	Check power supply system.

7 ACCESSORIES

A large selection of special homogenising vessels is available, which can improve the efficiency of the processing of your product. Closed vessels to withstand vacuum or pressure can also be supplied.

Ask your dealer or contact KINEMATICA AG directly.



8 WARRANTY

KINEMATICA AG guarantees that their equipment will run free of any fault related to materials or manufacturing faults for **24 months**.

If thorough testing shows a fault to be due to either of the above causes, KINEMATICA AG guarantees that the equipment will be repaired or replaced free of charge.

The warranty does not cover parts that are subject to normal wear. It is void if any person other than an employee of KINEMATICA AG or their appointed representative has made modifications to the equipment or if the damage is due to failure to comply with the operating instructions, to carelessness, accident, incorrect use or incorrect supply voltage.

KINEMATICA AG reserves the right to make technical changes to the equipment without modifying equipment delivered earlier in the same way.

In the event of technical problems, for spare parts requirements or for advice, contact our regional appointed agent, your preferred dealer or us directly at:

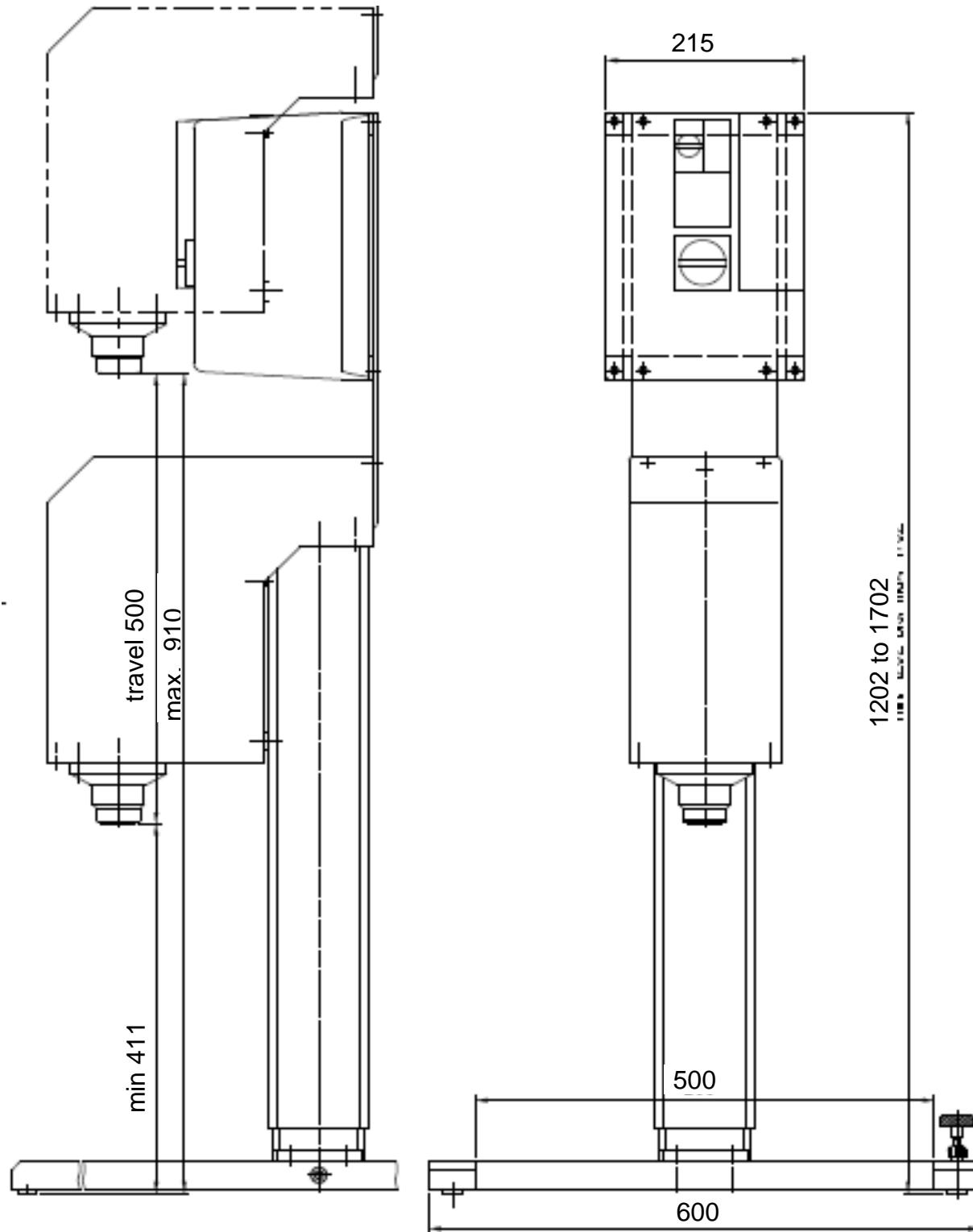
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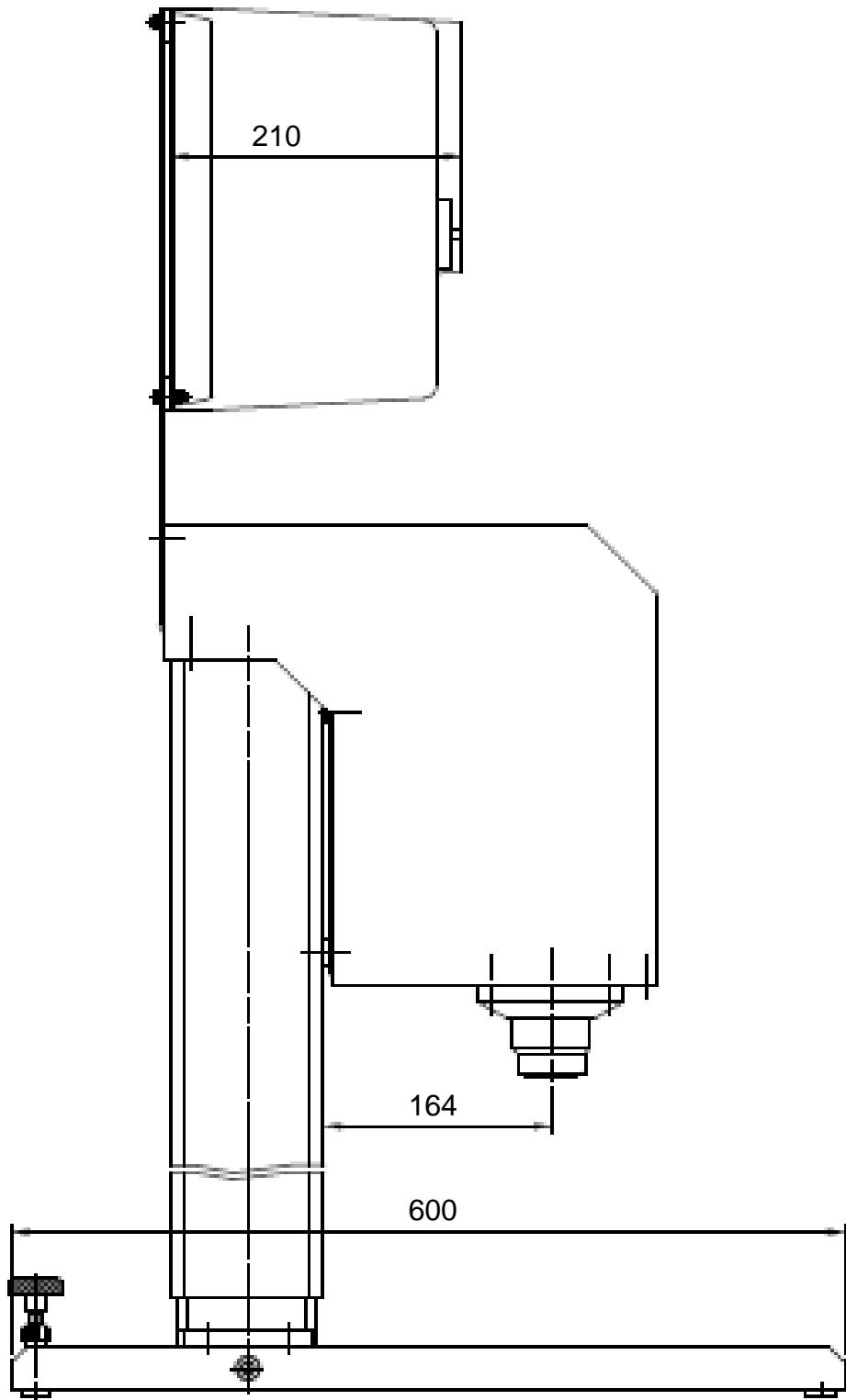
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Appendix A. dimensional drawings







Appendix B. bill of materials

Assembly Group	Main Identification	Order No.	Production-No.	Product-Identification
POLYTRON® PT 7100	POLYTRON® PT 7100, 230 V/US	21006009	9158088	PT 7100, 230 V, 115 V
			9341730	Line cord with cable strands
	POLYTRON® PT 7100, 230 V/CH	21006006	9158088	PT 7100, 230 V
			9835419	Line cord with CH -plug
			9305799	CH -plug
	POLYTRON® PT 7100, 230 V/EU	21006007	9158088	PT 7100, 230 V
			9835418	Line cord with EU-plug
			9305800	EU-plug
	POLYTRON® PT 7100, 230 V/GB	21006008	9158088	PT 7100, 230 V
			9835426	Line cord with GB-plug
			9305838	GB-plug